



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

654.7015

Job Sheet 214580



Part No: 654.7015

Job Qty: 24 pcs

Part Name: Girt Strip 2 Hole



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/27/20

Job Tracking No:

Due Date: 11/5/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG 654.7000 REV N/C IPP REV:A 20.10.21 NEW ISSUE FK VERIFY DD

Ship Via:

PRIORITY

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off						
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time							
100	Waterjet - Flow - 1	24 pcs		11/3/20	0.17	2.40	Waterjet - Flow		on 20/10/28						
110	QC 2	24 pcs		11/3/20	0.00	0.00	QC 2 - 1								
							QC 2 - 12								
							QC 2 - 14								
							QC 2 - 17								
							QC 2 - 19								
							QC 2 - 2								
							QC 2 - 20								
							QC 2 - 22								
							QC 2 - 23								
							QC 2 - 25								
							QC 2 - 32								
							QC 2 - 33								
							QC 2 - 35								
							QC 2 - 39								
							QC 2 - 4								
							QC 2 - 40								
							QC 2 - 44								
							QC 2 - 45								
							QC 2 - 48		on 20/10/28						
							QC 2 - 49								
							QC 2 - 50								
							QC 2 - 51								
							QC 2 - 52								
							QC 2 - 57								
														QC 2 - 62	
														QC 2 - 63	
							QC 2 - 8								
							QC 2 - 66								
							QC 2 - 64								
							Plex 10/27/20 10:21		AM Dart.lajeunesse.marie						

Plex 10/27/20 10:21 AM Dart.lajeunesse.marie

				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	
				QC 2 - 83	
120 NV5000 - 1 - B4B	24 pcs	11/4/20	1.00 24.00	NV5000 - 1 - B4B	ALA 20/10/29
				NV5000 - 2 - B4B	
130 QC 2	24 pcs	11/4/20	0.00 0.00	QC 2 - 1	
				QC 2 - 12	
				QC 2 - 14	
				QC 2 - 17	
				QC 2 - 19	
				QC 2 - 2	
				QC 2 - 20	
				QC 2 - 22	
				QC 2 - 23	
				QC 2 - 25	
				QC 2 - 32	
				QC 2 - 33	
				QC 2 - 35	
				QC 2 - 39	
				QC 2 - 4	
				QC 2 - 40	
				QC 2 - 44	
				QC 2 - 45	
				QC 2 - 48	
				QC 2 - 49	
				QC 2 - 50	
				QC 2 - 51	
				QC 2 - 52	
				QC 2 - 57	
				QC 2 - 62	
				QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
				QC 2 - 76	
				QC 2 - 86	ALA 20/10/29
				QC 2 - 83	
140 QC 8	24 pcs	11/4/20	0.00 0.00	QC 8 - 12	OK 20/10/29
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	

				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
				QC 8 - 66	
				QC 8 - 73	
				QC 8 - 82	
142	Small Fab - 2 - B4B	24 pcs	11/5/20	0.00 2.40	Small Fab - 1 - B4B
					Small Fab - 2 - B4B
					Small Fab - 3 - B4B
					Small Fab - 4 - B4B
					Small Fab - 5 - B4B
					Small Fab - 6 - B4B
					Small Fab - 7 - B4B
					Small Fab - 8 - B4B
					Small Fab - 9 - B4B
					Small Fab - Various 1 - B4B
					Small Fab - SCH-B
144	QC 5	24 pcs	11/5/20	0.00 0.00	QC 5 - 10
					QC 5 - 12
					QC 5 - 17
					QC 5 - 18
					QC 5 - 19
					QC 5 - 22
					QC 5 - 24
					QC 5 - 3
					QC 5 - 43
					QC 5 - 49
					QC 5 - 51
					QC 5 - 58
					QC 5 - 68
					QC 5 - 9
					QC 5 - 50
					QC 5 - 30
					QC 5 - 40
					QC 5 - 61
					QC 5 - 81
					QC 5 - 82
					QC 5 - SCH-B
150	Packaging 3-1 - Stock - B4B	24 pcs	11/5/20	0.00 0.00	Packaging 3 - 1 - B4B
					Packaging 3 - 2 - B4B
					Packaging 3 - 3 - B4B
					Packaging 3 - 4 - B4B
					Packaging 3 - 5 - B4B
					Packaging 3 - 6 - B4B
					Packaging 3 - 7 - B4B
					Packaging 3 - 8 - B4B

OCT 30 2020

DAS
81
9-89

NOV 02 2020

DAS
28
9-89

NOV 02 2020

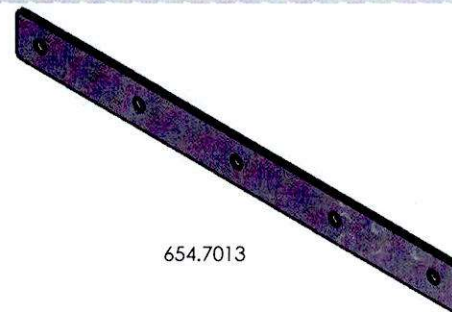
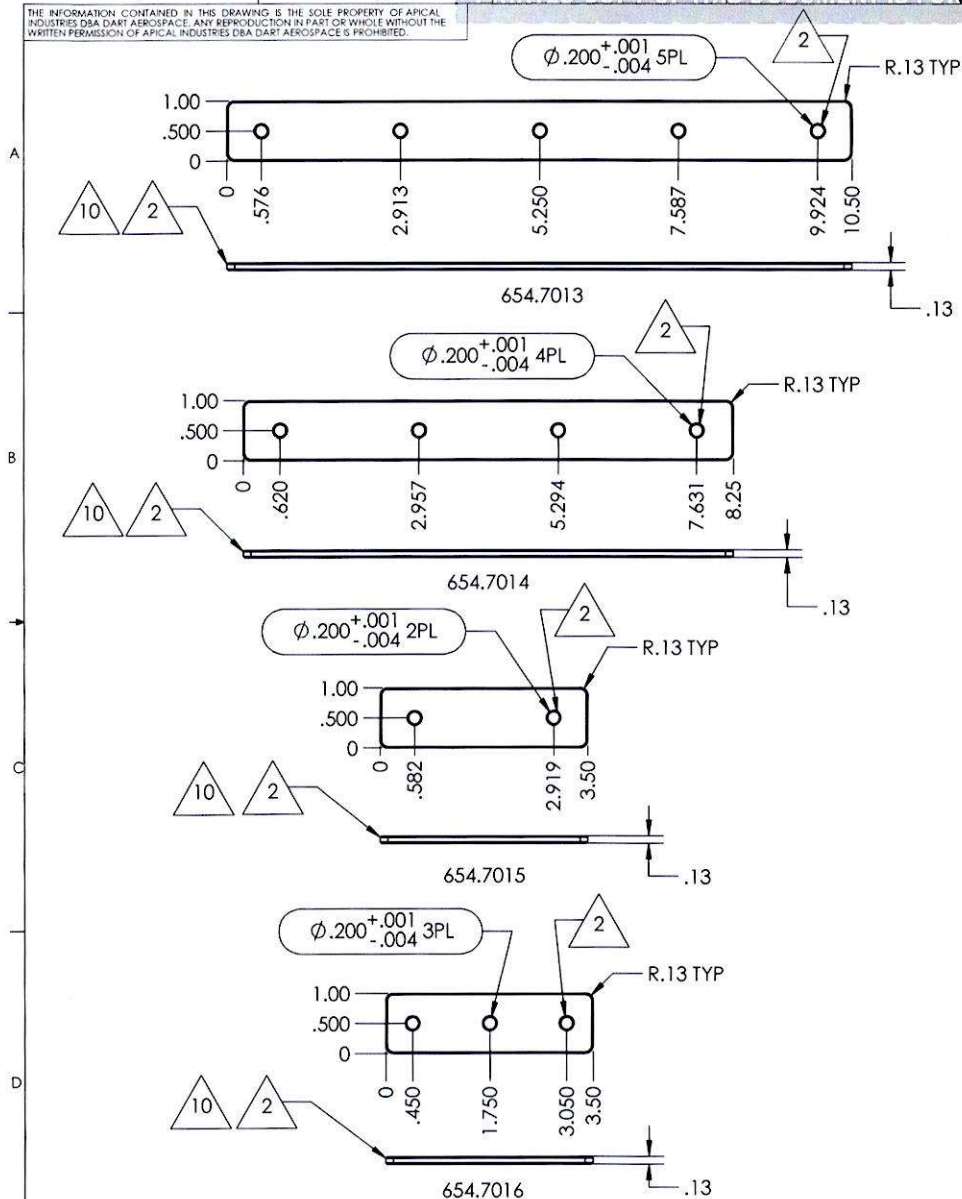
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
160 QC 21 - SA	24 pcs	11/5/20	0.00 0.00	QC 21 - SA - 21	NOV 02 2020
				QC 21 - SA - 70	DAS 21
				QC 21 - SA - 9	9-85
				QC 21 - SA - 77	
				QC 21 - SA - 28	
Part Op 100 - 1-Cut as per DWG. DWG. Rev: <u>N/C</u> PROG. Rev: <u>N/C</u> 2-Deburr if necessary Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB 120 - 1-Machine as per folio FD406 FOLIO REV: <u>AA</u> DWG REV: <u>N/C</u> 2-Deburr 130 - QC2- Inspect parts off machine FAI/FAIB 140 - QC8- Inspect parts - second check 142 - 1-Score surface, before applying primer, using 40 GRIT sand paper. 8 306820 exp. 9/22/2021 150 - Identify as per dwg & Stock Location: <u>primer PC 4426</u> 160 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M301S11GA-H50	301 SS Sheet - 1/2 hard 0.125	.6000 sf (.025 ea)	100-Waterjet - Flow - 1	5302475	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Waterjet - Flow - 1	M301S11GA-H50	1	28	0	
Part Specifications					
Specifications could not be found.					

GA
TBD

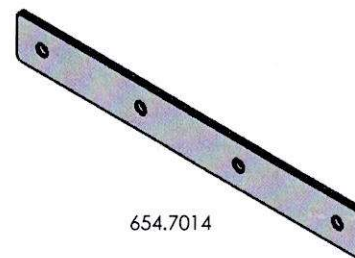
Released on 10/26/2020

PRINTED COPY OF THIS DOCUMENT IS FOR REFERENCE ONLY AND IS UNCONTROLLED

THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF APICAL INDUSTRIES DSA DART AEROSPACE. ANY REPRODUCTION IN PART OR WHOLE WITHOUT THE WRITTEN PERMISSION OF APICAL INDUSTRIES DSA DART AEROSPACE IS PROHIBITED.



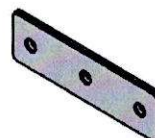
654.7013



654.7014



654.7015



654.7016

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 214580 M5
20-10-27

ORIGINAL DATE (MM/DD/YYYY) 20/10/14		DART AEROSPACE 3030 ENTERPRISE CT., SUITE A VISTA, CA. 92081 (760)-724-5300 APICAL INDUSTRIES, INC. (DSO DART AEROSPACE)	
DRAWN BY EC	CHECKED P. BRAVO		
DRAWING APPROVAL P. BRAVO 20/10/14		CONTRACT NO.	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: 2 PLACE DECIMALS ± .01 3 PLACE DECIMALS ± .005 ANGLES ± .5°		SHEET B	REV. N/C
SCALE NONE		DWG. NO. 654.7000	SHEET 4 OF 10

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QS1042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					



Container No: S308970



Part: 654.7015

Job No: 214580

Serial No/Batch: S308970

Revision: REV.N/C

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 10/28/20